

FINE FLOW



UNGGUL  
PRAKARSA  
PRISMA

Lined Composite Plastic

# Pipe & Fittings





Lined Composite Plastic Pipe&amp;Fittings

## Material Properties



### Materials

#### FRP

#### Fibre-reinforced plastic (FRP)

Fibre-reinforced plastic is a composite material made of a polymer matrix reinforced with fibres. The fibres are usually glass, carbon, aramid, or basalt. The polymer is usually an epoxy, vinyl ester, or polyester thermosetting plastic, though phenol formaldehyde resins are still in use. FRPs are commonly used in the aerospace, automotive, marine, and construction industries.

#### PP+GF PA+GF

#### Engineering Plastic

Engineering plastics usually have a unique combinations of properties such as heat resistance, mechanical strength, rigidity, chemical stability, self-lubrication and fire safety. They have numerous applications particularly such as in manufacturing gears and skids, in chemical plants and in car industry.

#### PPS+GF

#### Super Engineering Plastic

Super engineering plastics have with excellent resistance to heat, chemicals and wear. (Super engineering plastics have higher resistance to heat, chemicals and wear than engineering plastics.) They have numerous applications particularly such as in aerospace structures, semiconductor manufacturing equipment, and food and beverage processing machinery.

#### PFA

#### Perfluoroalkoxy

While PFA (Perfluoroalkoxy) has similar advantageous processing properties as in FEP (Fluorinated ethylene propylene), PFA is ten times more capable of withstanding repeated bending without fracture and has better resistance to heat (up to 260°C) than FEP.

#### PTFE

#### Polytetrafluoroethylene

Polytetrafluoroethylene (PTFE) is a synthetic fluoropolymer of tetrafluoroethylene and a well-known brand name of PTFE-based formulas is Teflon by Chemours. PTFE has useful properties such as slippery surface, high melting point, and high resistance to attacks by various chemicals.

#### PVDF

#### Polyvinylidene Fluoride

PVDF (Polyvinylidene fluoride or polyvinylidene difluoride) has been used in special applications which require the highest purity as well as high resistance particularly to solvents, acids and hydrocarbons.



# Series PIPE&FITTINGS

## Pipe

### ● Features

- Fully PTFE Lined Pipe for chemically corrosive media
- Plastic-metal hybrid structure
- FRP Pipe : filament winding method
- Pipe-Flange Connections : screw shaped structure



### ● Technical specifications

Body type	One Lap-joint flange, One Fixed Flange
Available size	DN20 – DN200
Face to face	Max. 6000 mm
End connection	DIN 2501, PN16   ANSI B16.5, Class 150   JIS B 2220, 10K
Tightness check	ASTM F 1545
Pipe material	PIPE : FRP   FLANGE, STUB END : PPG or PPSG

## Fittings

### ● Features

- Fully PTFE Lined Pipe for chemically corrosive media
- Plastic-metal hybrid structure



### ● Technical specifications

Body type	All Fixed Flange
Available size	DN20 – DN200
Face to face	ASME B16.5
End connection	DIN 2501, PN16   ANSI B16.5, Class 150   JIS B 2220, 10K
Tightness check	ASTM F 1545
Fitting material	BODY : PPG or PPSG with PFA

### ● Applications

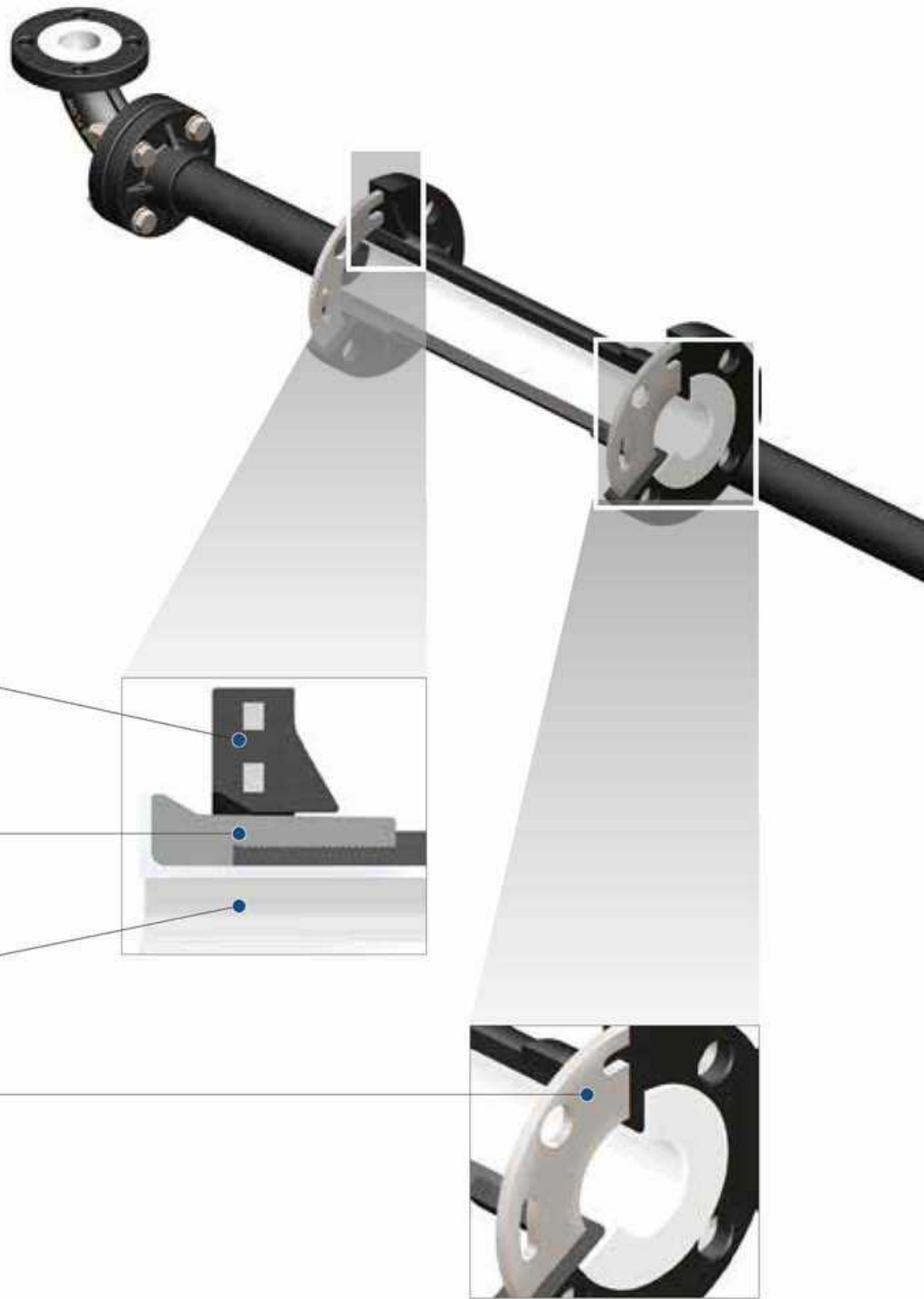
- Chemical process
- Water desalination
- Water and waste water technology
- Shipbuilding
- Semiconductor
- Hazardous services (Acetic Acid, Sulfuric Acid etc.)

**Series Pipe&Fittings** has advanced Structure (Plastic – Metal Hybrid Technology)

**FINE FLOW's** innovative Plastic-metal hybrid structure has longer durable service life and suitable for more-aggressive environment compared with ordinary plastic valve.



# | Series PIPE



## ● Features & Benefits

### Flange End Connections

- Lap joint : Easy installation
- Class : ANSI 150#, JIS 10K, DIN PN16

### Screw Shaped Structure

Ensures stability of jointing part.

### A Variety of Liner Available

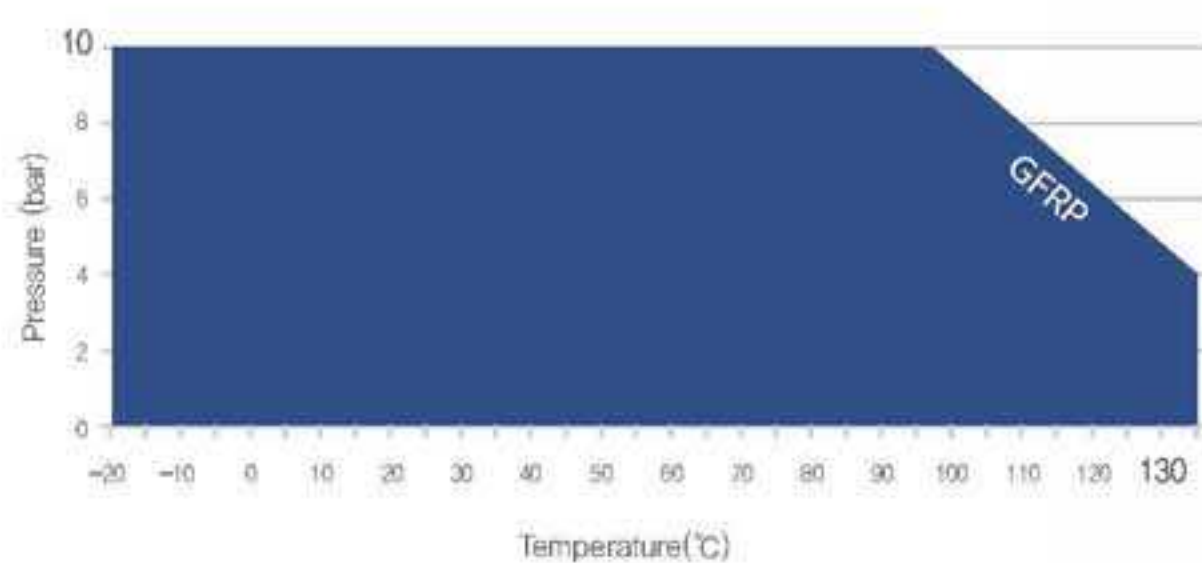
PFA, PTFE, PVDF

### Advanced Structure (Plastic - Metal Hybrid Technology)

Plastic-metal hybrid structure has longer durable service life and suitable for more aggressive environment than ordinary plastic pipe.

## ● Pressure - Temperature Chart for

| Series Pipe



# | Series FITTING



### ● Features & Benefits

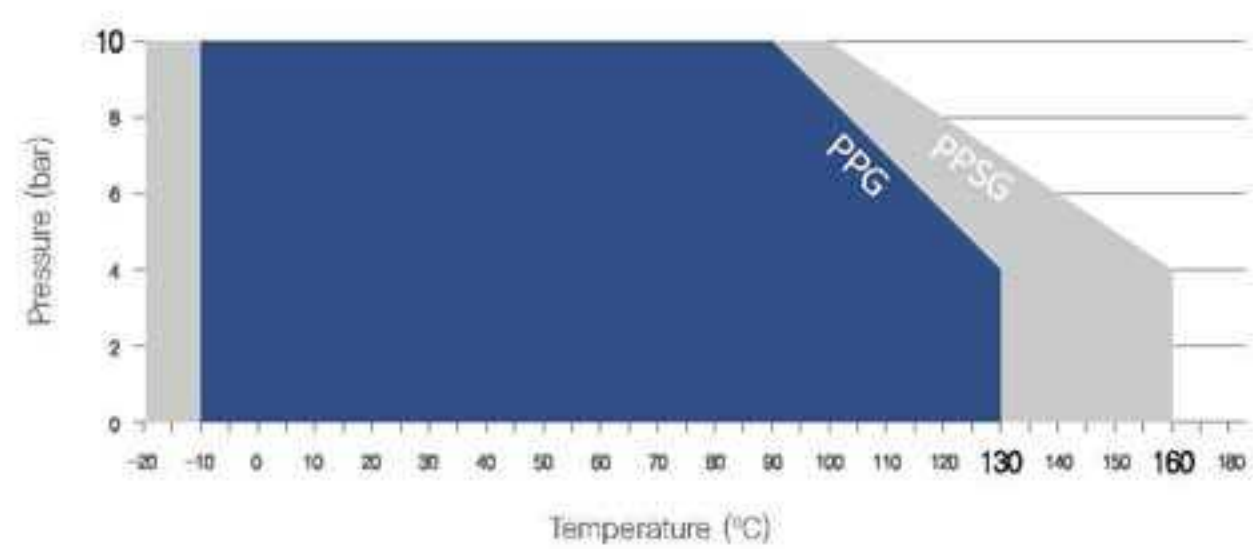
**A Variety of Liner Available**  
PFA, PTFE, PVDF

**Flange End Connections**  
- Lap joint : Easy installation  
- Class : ANSI 150#, JIS 10K, DIN PN16

**Advanced Structure** (Plastic – Metal Hybrid Technology)  
Plastic-metal hybrid structure has longer durable service life and suitable for more aggressive environment than ordinary plastic pipe.

### ● Pressure – Temperature Chart for

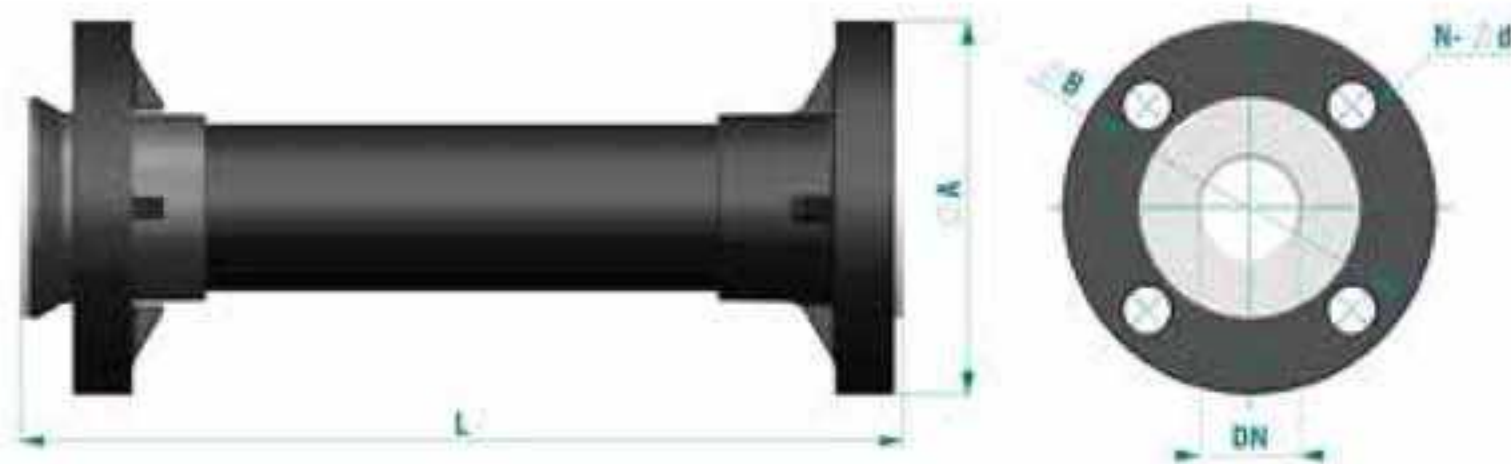
Series Fitting





## Dimension Pipe

● Pipe



Unit : mm

DN	ØA			ØB			N-Ød			L	Ref.
	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN		
20	99	105		70	75		4-16	4-15		300 ~ 6000	B
25	108	125	115	79.2	90	85	4-16	4-19	4-14	300 ~ 6000	C
40	127	140	150	98.5	105	110	4-16	4-19	4-18	300 ~ 6000	D
50	155		165	120	125		4-19	4-18		300 ~ 6000	E
65	178		185	140	145		4-19	4-18		300 ~ 6000	F
80	190.5	185	200	152.4	150	160	4-19	8-19	8-18	300 ~ 6000	G
100	229	210	220	190.5	175	180	8-19	8-19	8-18	500 ~ 6000	H
150		285			240			8-23		500 ~ 6000	J
200	343	330	340	298.5	290	295	8-22	12-23	12-23	500 ~ 6000	K

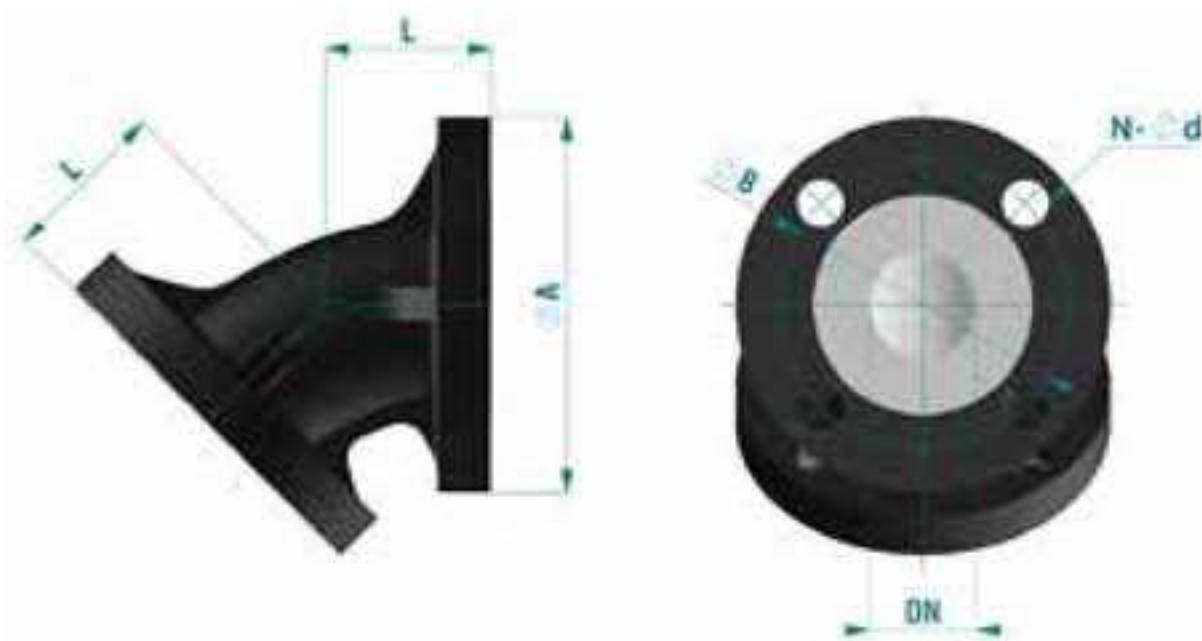
● 90° ELBOW



Unit : mm

DN	ØA			ØB			N-ød			L	Ref.
	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN		
20	99	105		70	75		4-16	4-15		80	B
25	108	125	115	79.2	90	85	4-16	4-19	4-14	89	C
40	127	140	150	98.5	105	110	4-16	4-19	4-18	102	D
50		155	165		120	125		4-19	4-18	114	E
65		178	185		140	145		4-19	4-18	127	F
80	190.5	185	200	152.4	150	160	4-19	8-19	8-18	140	G
100	229	210	220	190.5	175	180	8-19	8-19	8-18	165	H
150		285			240			8-23		203	J
200	343	330	340	298.5	290	295	8-22	12-23	12-23	229	K


● 45° ELBOW

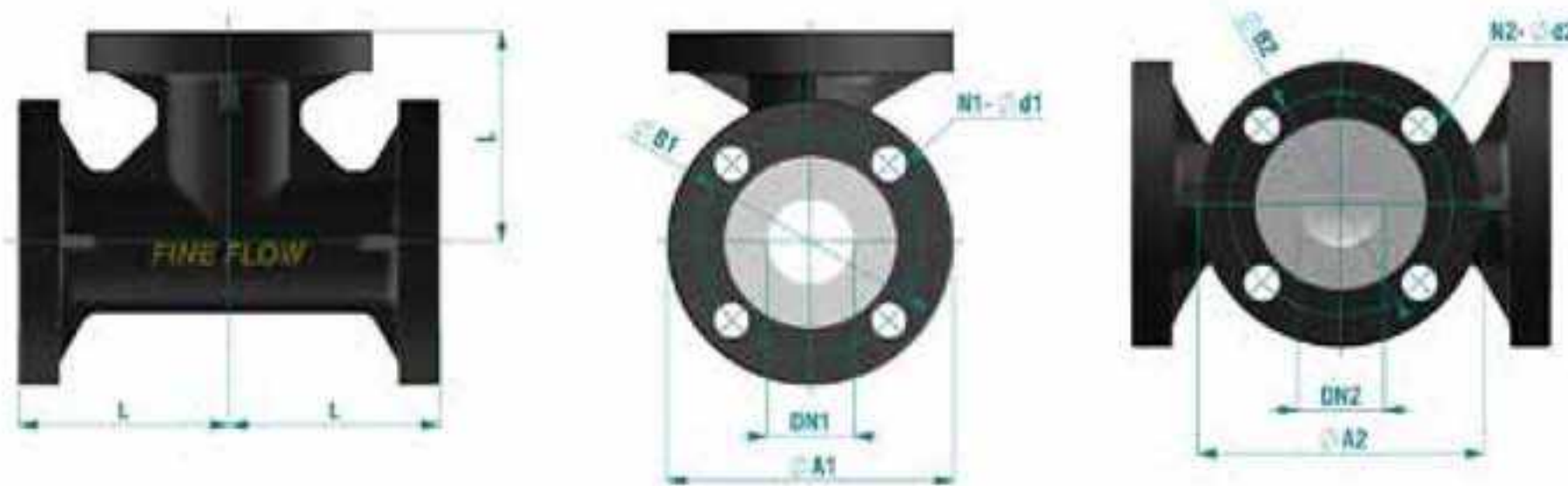


Unit : mm

DN	ØA			ØB			N-ød			L	Ref.
	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN		
25	108	125	115	79.2	90	85	4-16	4-19	4-14	45	C
40	127	140	150	98.5	105	110	4-16	4-19	4-18	57	D
50		155	165		120	125		4-19	4-18	64	E
80	190.5	185	200	152.4	150	160	4-19	8-19	8-18	76	G
100	229	210	220	190.5	175	180	8-19	8-19	8-18	102	H
150		285			240			8-23		127	J
200	343	330	340	298.5	290	295	8-22	12-23	12-23	140	K



 Tee (Equal, Reducing)



Unit : mm

DN1	DN2	ØA1			ØB1			N1-Ød1			ØA2			ØB2			N2-Ød2			L	Ref.						
		ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN								
20	20	99	105	70	75	4-16	4-15	99	105	70	75	4-16	4-15	80	B												
25	20	108	125	115	79.2	90	85	4-16	4-19	4-14	99	105	70	75	4-16	4-15	89	CB									
	108										125	115	79.2	90	85	4-16		4-19	4-14	C							
40	20	127	140	150	98.5	105	110	4-16	4-19	4-18	99	105	70	75	4-16	4-15	102	DB									
	108										125	115	79.2	90	85	4-16		4-19	4-14	DC							
	127										140	150	98.5	105	110	4-16		4-19	4-18	D							
50	20	155	165	120	125	4-19	4-18	108	125	115	79.2	90	85	4-16	4-19	4-14	114	EB									
	25																	108	125	115	79.2	90	85	4-16	4-19	4-14	EC
	40																	127	140	150	98.5	105	110	4-16	4-19	4-18	ED
	50																	155	165	120	125	4-19	4-18	E			
65	40	178	185	140	145	4-19	4-18	127	140	150	98.5	105	110	4-16	4-19	4-18	127	FD									
	50							155	165	120	125	4-19	4-18	FE													
	65							178	185	140	145	4-19	4-18	F													
80	40	190.5	185	200	152.4	150	160	4-19	8-19	8-18	127	140	150	98.5	105	110	4-16	4-19	4-18	140	GD						
	50										155	165	120	125	4-19	4-18	GE										
	80										190.5	185	200	152.4	150	160	4-19	8-19	8-18		G						
100	40	229	210	220	190.5	175	180	8-19	8-19	8-18	127	140	150	98.5	105	110	4-16	4-19	4-18	165	HD						
	50										155	165	120	125	4-19	4-18	HE										
	80										190.5	185	200	152.4	150	160	4-19	8-19	8-18		HG						
	100										229	210	220	190.5	175	180	8-19	8-19	8-18		H						
150	80	285	330	340	298.5	290	295	8-22	12-23	12-23	190.5	185	200	152.4	150	160	4-19	8-19	8-18	203	JG						
	100										229	210	220	190.5	175	180	8-19	8-19	8-18		JH						
	150										285	330	340	298.5	290	295	8-22	12-23	12-23		8-23	J					
200	100	343	330	340	298.5	290	295	8-22	12-23	12-23	229	210	220	190.5	175	180	8-19	8-19	8-18	229	KH						
	150										285	330	340	298.5	290	295	8-22	12-23	12-23		8-23	KJ					
	200										343	330	340	298.5	290	295	8-22	12-23	12-23		K						







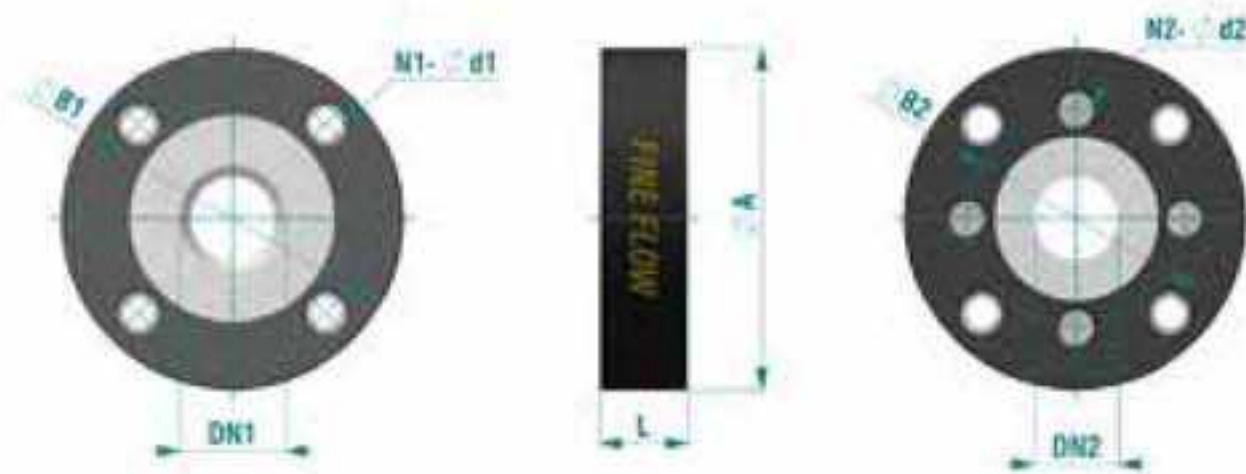
● Instrument Tee



Unit : mm

DN1	DN2	ØA1			ØB1			N1-Ød1			ØA2			ØB2			N2-Ød2			L	Ref.
		ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN		
25	25	108	125	115	79.2	90	85	4-16	4-19	4-14									89	CC	
40	25	127	140	150	98.5	105	110	4-16	4-19	4-18									102	DC	
50	25	155	165	120	125			4-19	4-18										114	EC	
80	25	190.5	185	200	152.4	150	160	4-19	8-19	8-18	108	125	115	79.2	90	85	4-16	4-19	4-14	140	GC
100	25	229	210	220	190.5	175	180	8-19	8-19	8-18									165	HC	
150	25	285		240				8-23											203	JC	
200	25	343	330	340	298.5	290	295	8-22	12-23	12-23									229	KC	

● Reducing Flange

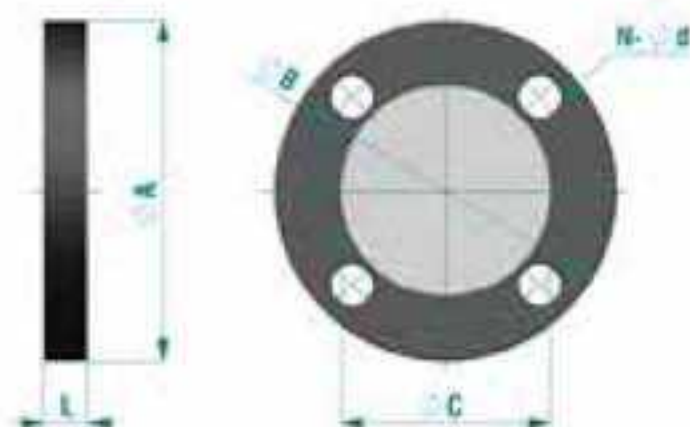


Unit : mm

DN1	DN2	ØA1			ØB1			N1-Ød1			ØB2			N2-Ød2			L	Ref.
		ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN		
25	20	108	125	115	79.2	90	85	4-1/2	4-M12	4-M12	70	75	4-1/2	4-M12	4-M12	40	CB	
40	20	127	140	150	98.5	105	110	4-1/2	4-M16	4-M16	70	75	4-1/2	4-M12	4-M12	40	DB	
	25										79.2	90	85	4-1/2	4-M16	4-M12	40	DC
50	20										70	75	4-1/2	4-M12	4-M12	40	EB	
	25	155	165	120	125	4-5/8	4-M16	4-M16	79.2	90	85	4-1/2	4-M16	4-M12	40	EC		
80	40										98.5	105	110	4-1/2	4-M16	4-M16	40	ED
	50	190.5	185	200	152.4	150	160	4-5/8	8-M16	8-M16	98.5	105	110	4-1/2	4-M16	4-M16	40	GD
100	40										120	125	4-5/8	4-M16	4-M16	40	GE	
	50	229	210	220	190.5	175	180	8-5/8	8-M16	8-M16	98.5	105	110	4-1/2	4-M16	4-M16	40	HD
150	80										152.4	150	160	4-5/8	8-M16	8-M16	40	HG
	100	285		240				8-3/4	8-M20	8-M20	152.4	150	160	4-5/8	8-M16	8-M16	50	JG
200	100										190.5	175	180	8-5/8	8-M16	8-M16	50	JH
	150	343	330	340	298.5	290	295	8-3/4	12-M20	12-M20	190.5	175	180	8-5/8	8-M16	8-M16	50	KH
											240			8-3/4	8-M20	8-M20	50	KJ



## ● Reducer (Concentric, Eccentric)



Unit : mm

DN	ØA			ØB			N-Ød			ØC	L	Ref.
	ANSI	JIS	DIN	ANSI	JIS	DIN	ANSI	JIS	DIN			
25	108	125	115	79.2	90	85	4-16	4-19	4-14	51	18	C
40	127	140	150	98.5	105	110	4-16	4-19	4-18	74	20	D
50		155	165		120	125		4-19	4-18	93	22	E
80	190.5	185	200	152.4	150	160	4-19	8-19	8-18	125	24	G
100	229	210	220	190.5	175	180	8-19	8-19	8-18	150	24	H
150		285			240			8-23		210	26	J
200	343	330	340	298.5	290	295	8-22	12-23	12-23	260	29	K

## ● Ordering information

Type	Ref.	Type	Ref.	Body material	Ref.	Standard	Ref.
PIPE	P	CONCENTRIC REDUCER	CR	FRP (PIPE)	F	ANSI 150lbs	A
90° ELBOW	90E	ECCENTRIC REDUCER	ER	PPG (FITTING)	P	DIN PN 16	16
45° ELBOW	45E	INSTRUMENT TEE	IT	PPSG (FITTING)	S	JIS 10k	J
EQUAL TEE	ET	REDUCING FLANGE	CDI1				
REDUCING TEE	RT	BLIND FLANGE	CDI2				

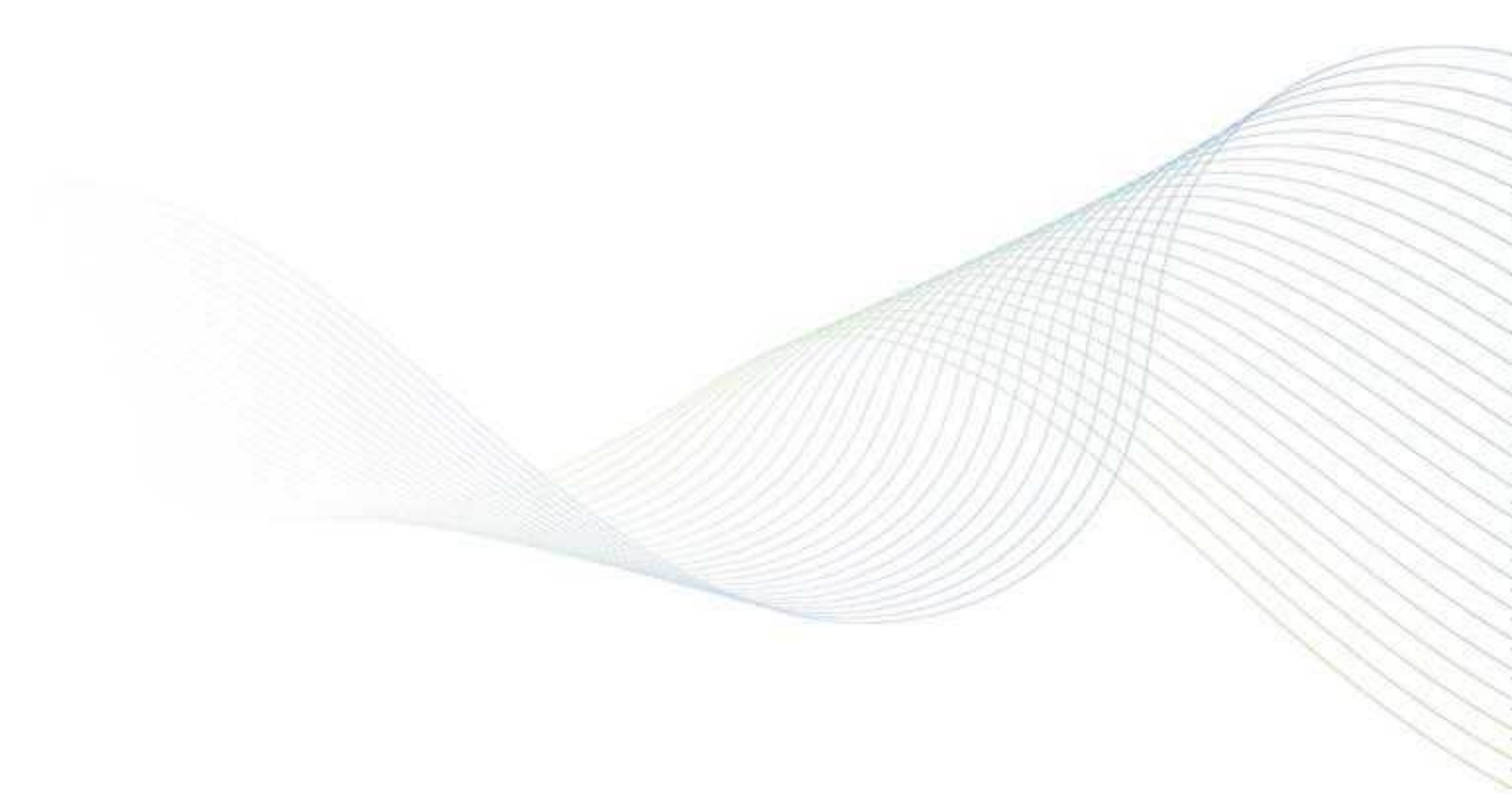
Order example	90E	P	A	C
Type	90E			
Body material		P		
Standard			A	
Size				C





High Performance and Creative Technology Company

**FLUONICS**



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