

FINE FLOW



UNG GUL  
PRAKARSA  
PRISMA

Lined Composite Plastic

# Diaphragm Valve





Lined Composite Plastic Diaphragm valve

## Material Properties



### ● Materials

**PP+GF  
PA+GF**

#### Engineering Plastic

Engineering plastics usually have a unique combinations of properties such as heat resistance, mechanical strength, rigidity, chemical stability, self-lubrication and fire safety. They have numerous applications particularly such as in manufacturing gears and skids, in chemical plants and in car industry.

**PPS+GF**

#### Super Engineering Plastic

Super engineering plastics have with excellent resistance to heat, chemicals and wear. (Super engineering plastics have higher resistance to heat, chemicals and wear than engineering plastics.) They have numerous applications particularly such as in aerospace structures, semiconductor manufacturing equipment, and food and beverage processing machinery.

**PFA**

#### Perfluoroalkoxy

While PFA (Perfluoroalkoxy) has similar advantageous processing properties as in FEP (Fluorinated ethylene propylene), PFA is ten times more capable of withstanding repeated bending without fracture and has better resistance to heat (up to 260°C) than FEP.

**PTFE**

#### Polytetrafluoroethylene

Polytetrafluoroethylene (PTFE) is a synthetic fluoropolymer of tetrafluoroethylene and a well-known brand name of PTFE-based formulas is Teflon by Chemours. PTFE has useful properties such as slippery surface, high melting point, and high resistance to attacks by various chemicals.

**PVDF**

#### Polyvinylidene Fluoride

PVDF (Polyvinylidene fluoride or polyvinylidene difluoride) has been used in special applications which require the highest purity as well as high resistance particularly to solvents, acids and hydrocarbons.



# Series CDI1 / CDI2

## Diaphragm valve

### ● Features

- Fully PFA Lined diaphragm valve for chemically corrosive media
- Plastic-metal hybrid structure
- Optimised flow
- Easy to clean valve interior or (해체없이 유지보수가능)
- Diaphragm Floating 구조 (집중하중을 받지 않음)
- Handwheel locking device
- Option : 다이어프램 사중막 구조

### ● Applications

- Chemical process
- Desalination
- Water and waste water technology
- Shipbuilding
- Semiconductor
- Hazardous services (Acetic Acid, Sulfuric Acid etc.)



**Series CDI1/CDI2 diaphragm valve** have advanced structure (Plastic – Metal Hybrid Technology)

**FINE FLOW's** innovative Plastic-metal hybrid structure has longer durable service life and suitable for more aggressive environment than ordinary plastic valves.

### ● Technical specifications

Construction	Weir type
Body type	One piece
Available size	DN15 – DN150
Face to face	DIN 3202 FINEFLOW STANDARD
End connection	DIN 2501, PN16 ANSI B16.5, Class 150 JIS B 2220, 10K
Control type	Manual, pneumatic actuator
Tightness check	API 598
Valve material	Body : PPG or PPSG with PFA Bonnet : PPG Handwheel : PPG
Seal material	PTFE Diaphragm



## I Series CDI1

### FINEFLOW Diaphragm

Thinner cushion rubber at bonnet sealing area ensures consistent contact pressure to bonnet and body.  
Retightening for bonnet leakage on normal condition.



### Features & Benefits



#### A Lockable Hand Lever

Using padlock, hand lever locks both full open and full close position.



#### B PTFE-layered Rubber Diaphragm

PTFE will protect cushion rubber from damage caused of permeation.



#### C PTFE-layered M-PTFE Diaphragm

PTFE gas barrier prevents damage to cushion rubber caused from gas permeation.



#### D PFA / PVDF Liner

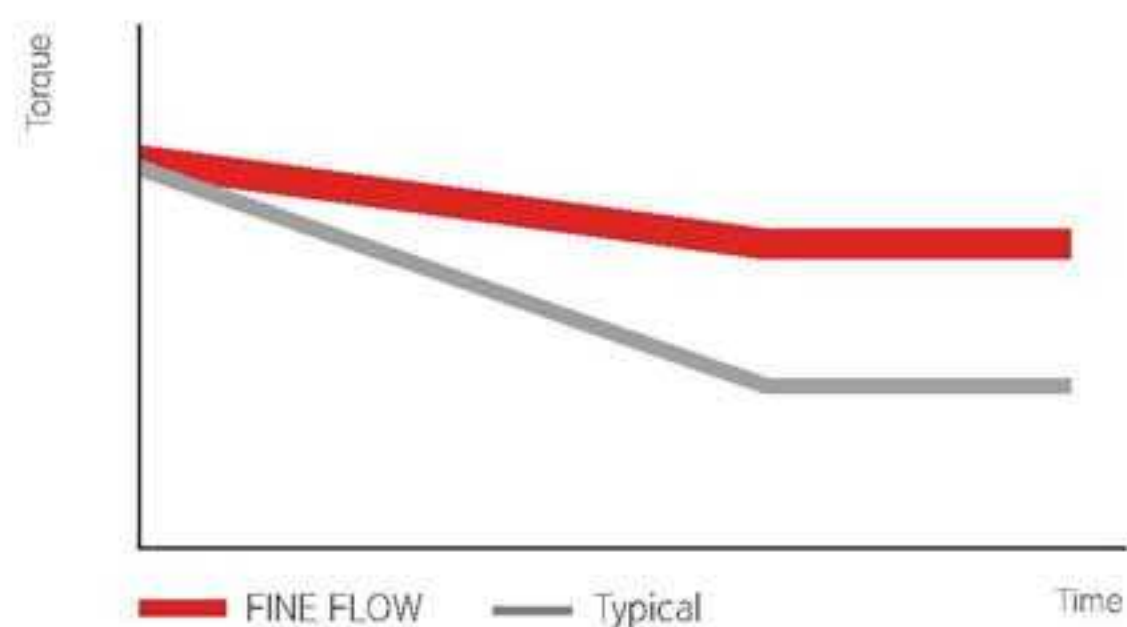
- Minimum 3mm thick as per ASTM F1545 requirement.
- Both PFA, PVDF liner available.



#### E Advanced Structure

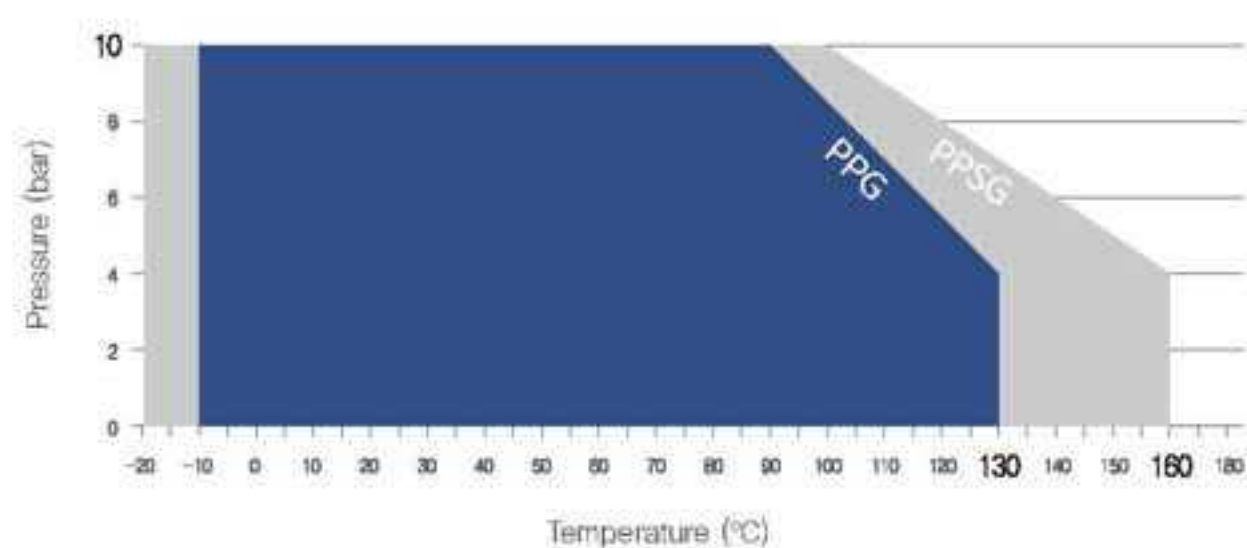
(Plastic - Metal Hybrid Technology)  
Plastic-metal hybrid structure has longer durable service life and suitable for more aggressive environment than ordinary plastic valve.

### Bonnet Bolting Torque



### Pressure - Temperature Chart

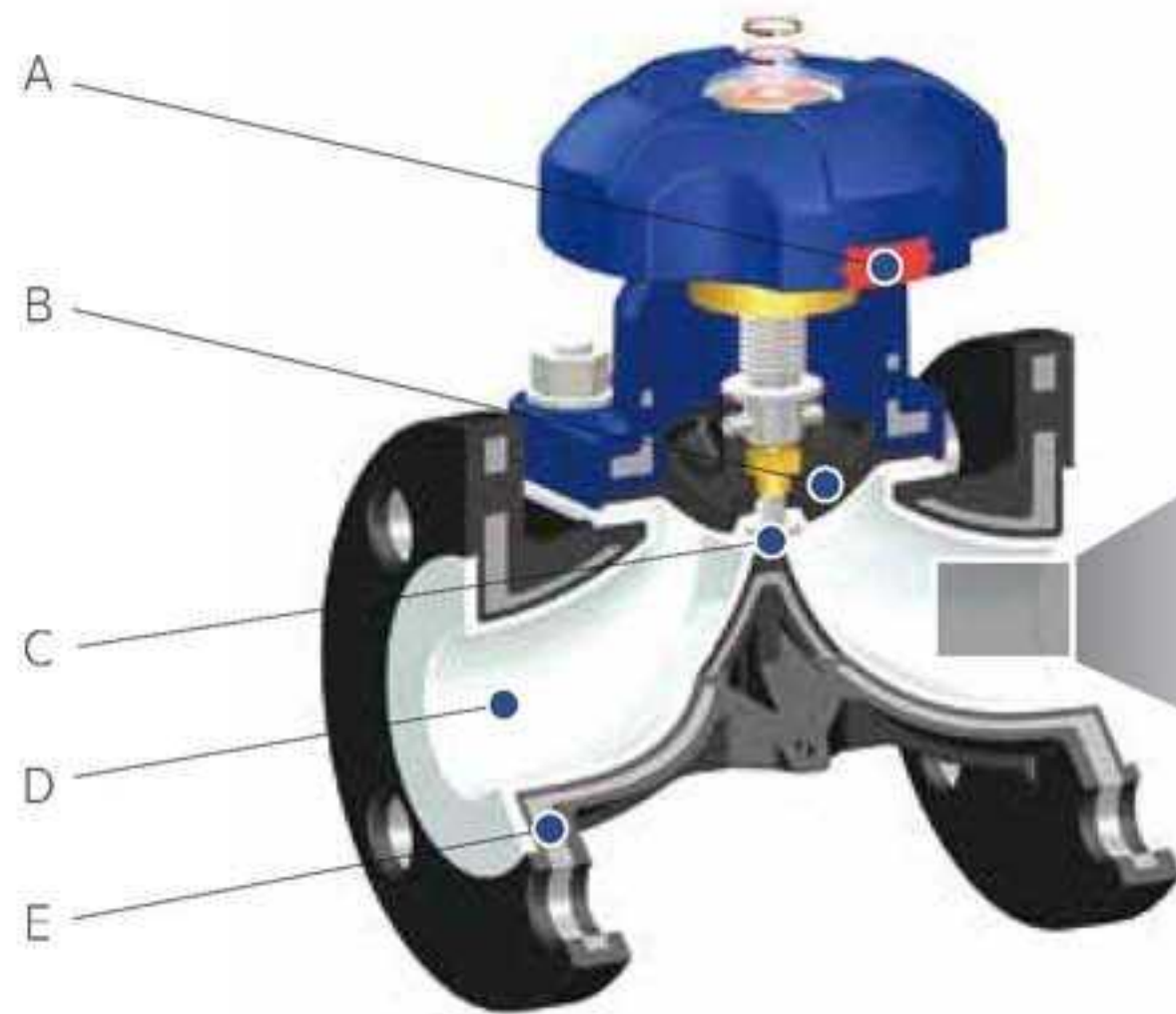
Series CDI1





## I Series CDI2

### ● FINEFLOW Optimized flow



### ► Heavy duty service

Series CDI2 is suitable for severe service conditions

Cv value of CDI2  
Model increased 70%  
compared to CDI1 model



### ● Cv-Values

DN	Cv	
	CDI1	CDI2
15	4	
20	8	
25	10	19
40	25	41
50	40	72
65	65	
80	105	
100	225	
150	250	

### ● Features & Benefits



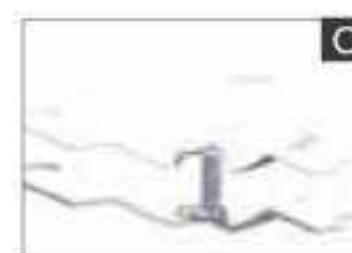
#### A Lockable Hand Lever

Using padlock, hand lever locks in both full open and full close position.



#### B PTFE-layered Rubber Diaphragm

PTFE will protect cushion rubber from damage caused of permeation.



#### C PTFE-layered M-PTFE Diaphragm

PTFE gas barrier prevents damage to cushion rubber caused from gas permeation.



#### D PFA / PVDF Liner

- Minimum 3mm thick as per ASTM F1545 requirement.
- Both PFA, PVDF liner available.

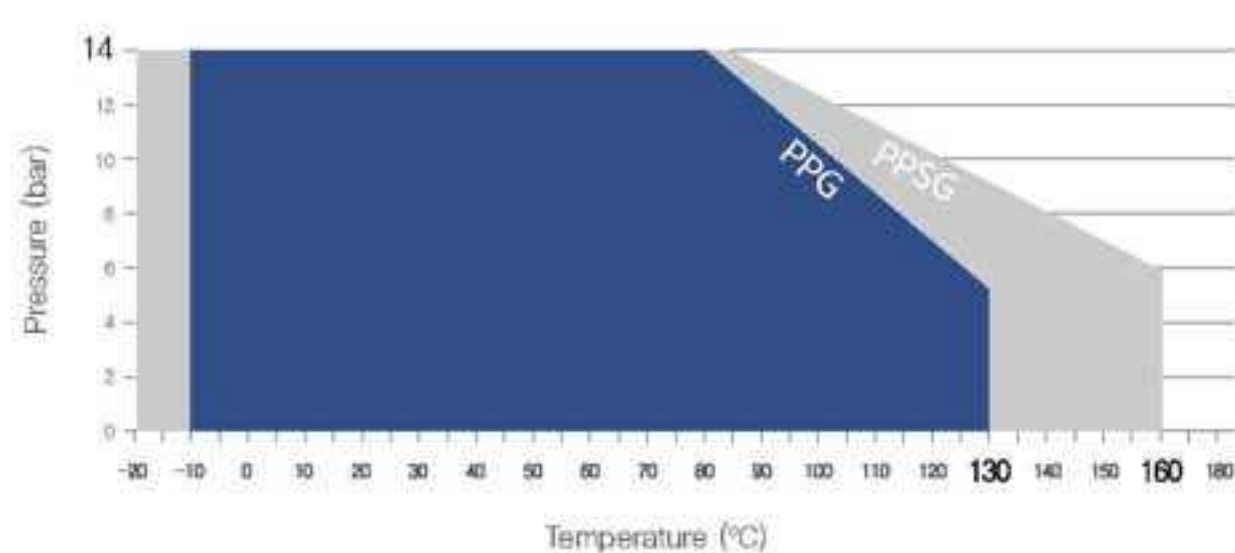


#### E Advanced Structure

(Plastic – Metal Hybrid Technology)  
Plastic-metal hybrid structure has longer durable service life and suitable for more aggressive environment than ordinary plastic valve.

### ● Pressure – Temperature Chart

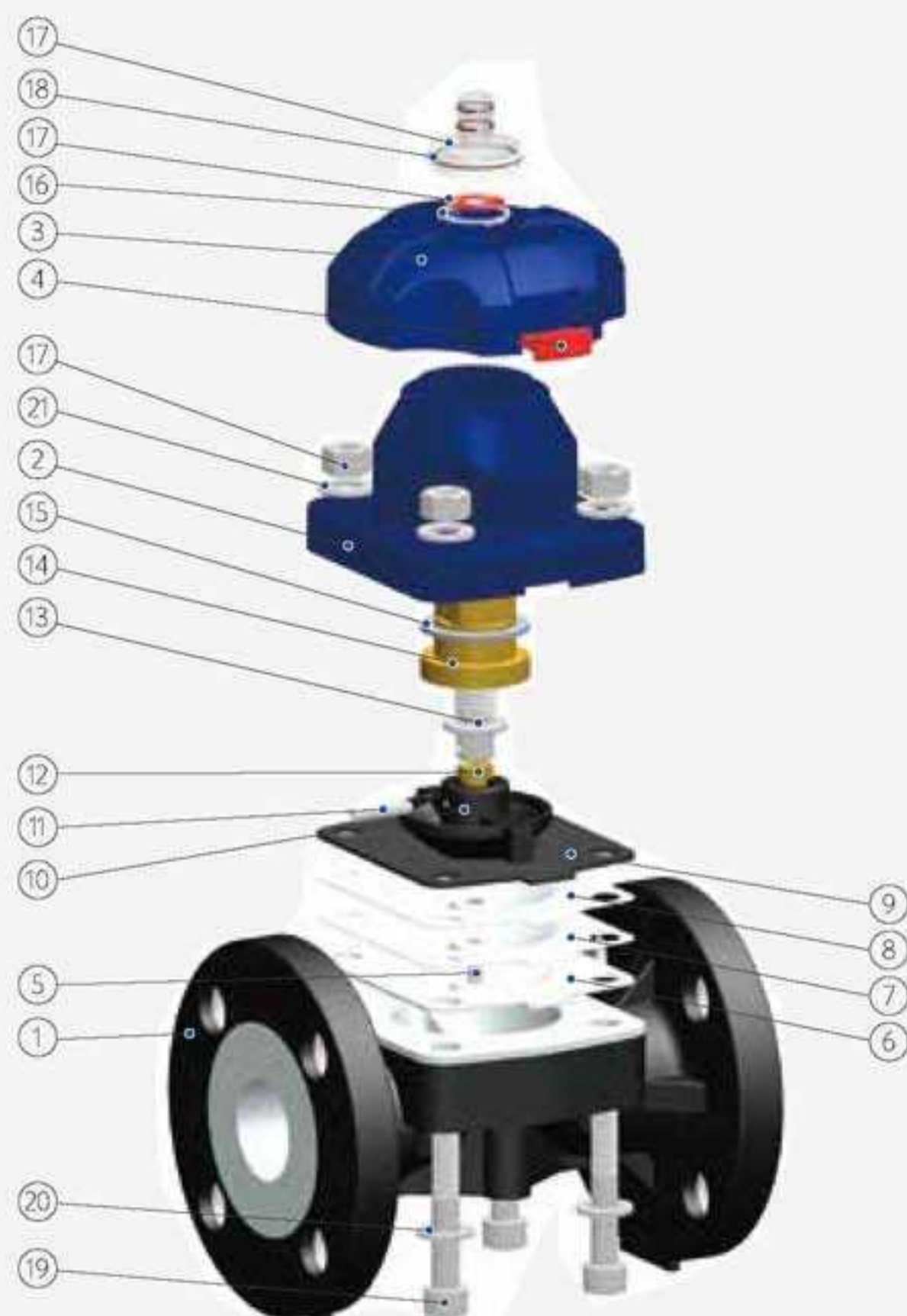
Series CDI2



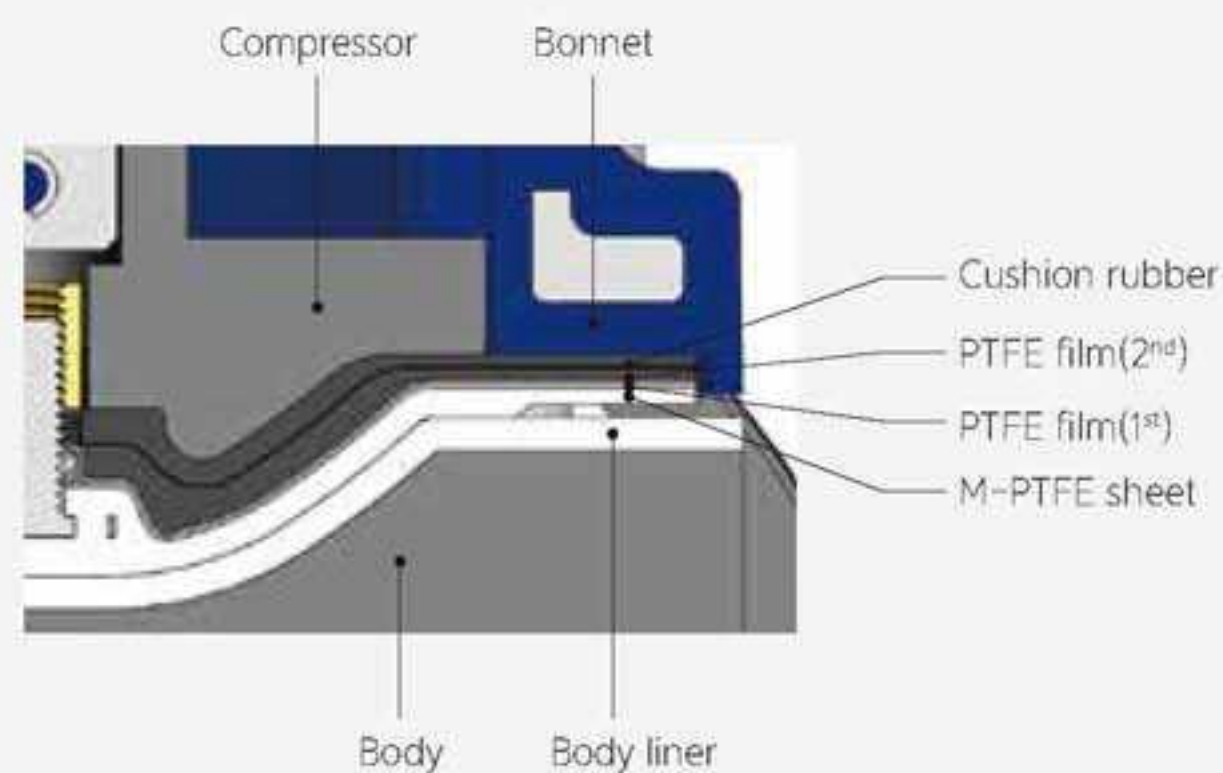


## Structure & Specification

### Series CD11/CD12



### Diaphragm options



#### Standard (2-layered diaphragm)

- M-PTFE sheet
- Cushion rubber



#### Option-1 (3-layered diaphragm)

- M-PTFE sheet
- PTFE film(1<sup>st</sup>)
- Cushion rubber



#### Option-2 (4-layered diaphragm)

- M-PTFE sheet
- PTFE film(1<sup>st</sup>)
- PTFE film(2<sup>nd</sup>)
- Cushion rubber

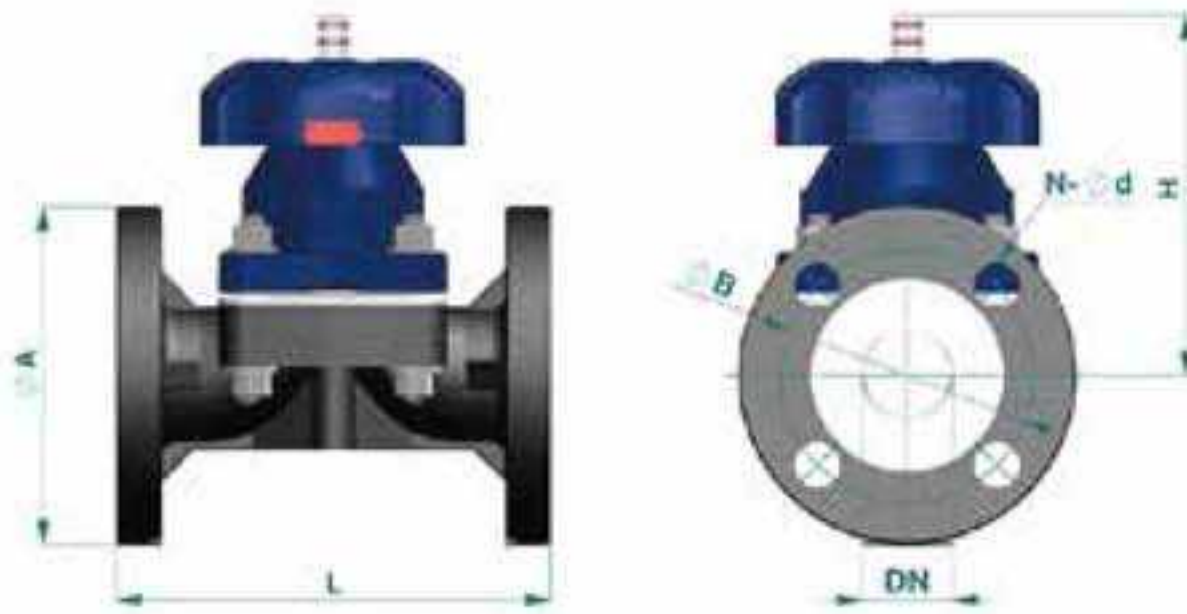
Lined Composite Plastic Diaphragm Valve Series CD11 / CD12

No.	Description	Material
1	Body	PPG / PPSG WITH PFA
2	Bonnet	PPG / PPSG
3	Handwheel	PPG
4	Locking plate	PAG
5	Sheet bolt	Stainless Steel/Ti-Pd
6	PTFE diaphragm	M-PTFE
7	Film diaphragm	PTFE
8	Film diaphragm	PTFE
9	Rubber diaphragm	EPDM/FKM
10	Compressor	PAG/PPSG
11	Compressor pin	Stainless Steel

No.	Description	Material
12	Floating connection	BRASS
13	Spindle	Stainless Steel
14	Spindle bushing	BRASS
15	Bushing bearing	POM
16	Snap ring	Stainless Steel
17	Nameplate sticker	AL
18	Indicator cap	PC
19	O-ring	FKM
20	Bolt	Stainless Steel
21	Flat washer	Stainless Steel
22	Nut	Stainless Steel



## Dimension



DN	ØA			ØB			L					H	N-Ød			Ref.	
	ANSI	JIS	DIN	ANSI	JIS	DIN	CDI1		CDI2				ANSI	JIS	DIN		
15	89	99	95	60.4	70	65			130				120	4-16	4-16	4-14	A
20	99	105		70	75				150				130	4-16	4-15		B
25	108	125	115	79.2	90	85	130	150	160	147		160	140	4-16	4-19	4-14	C
40	127	140	150	98.5	105	110			200	175		200	160	4-16	4-19	4-18	D
50	155	155	165	120		125	200	210	230	200		230	190	4-19	4-19	4-18	E
65	178		185	140		145			290				240	4-19		4-18	F
80	190,5	185	200	152.4	150	160	263	280	310				280	4-19	8-19	8-18	G
100	229	210	220	190.5	175	180	328	340	350				350	8-19	8-19	8-18	H
150	285			240			480						400	8-23			J

## Ordering information

Actuation	Ref.	Type	Ref.	Connection	Ref.	Body material	Ref.
Manual	M	CDI1	CDI1	Flanged	F	PPG	P
Automation	A	CDI2	CDI2	Automation	A	PPSG	S

Diaphragm	Ref.	Operating	Ref.	Standard	Ref.
Standard	1	Handwheel	H	ANSI 150 lbs	A
Option-1	2	Pneumatic	N	DIN PN 16	16
Option-2	3			JIS 10K	J

Order example	M	CDI1	F	P	D1	H	A	C
Actuation	M							
Type		CDI1						
Connection			F					
Body material				P				
Diaphragm					D1			
Operating						H		
Standard							A	
Size								C



High Performance and Creative Technology Company

**FLUONICS**



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