

Nominal Pipe Size		Outside Diameter		Nominal Wall Thickness									Nominal Pipe Size Inch
A	B	KS/JIS	ANSI	Sch 60	Sch 80s	X-S	Sch 80	Sch 100	Sch 120	Sch 140	Sch 160	XX-S	
6	1/8	10.50	10.29	2.20	2.41	2.41	2.41	-	-	-	3.15	4.83	1/8
8	1/4	13.80	13.72	2.40	3.02	3.02	3.02	-	-	-	3.68	6.05	1/4
10	3/8	17.30	17.14	2.80	3.20	3.20	3.20	-	-	-	4.01	6.40	3/8
15	1/2	21.70	21.34	3.20	3.73	3.73	3.73	-	-	-	4.78	7.47	1/2
20	3/4	27.20	26.67	3.40	3.91	3.91	3.91	-	-	-	5.56	7.82	3/4
25	1	34.00	33.40	3.90	4.55	4.55	4.55	-	-	-	6.35	9.09	1
32	1 1/4	42.70	42.16	4.50	4.85	4.85	4.85	-	-	-	6.35	9.70	1 1/4
40	1 1/2	48.60	48.26	4.50	5.08	5.08	5.08	-	-	-	7.14	10.16	1 1/2
50	2	60.50	60.32	4.90	5.54	5.54	5.54	-	-	-	8.74	11.07	2
65	2 1/2	76.30	73.02	6.00	7.01	7.01	7.01	-	-	-	9.52	14.02	2 1/2
80	3	89.10	88.90	6.60	7.62	7.62	7.62	-	-	-	11.12	15.24	3
90	3 1/2	101.60	101.60	7.00	8.08	8.08	8.08	-	-	-	-	16.15	3 1/2
100	4	114.30	114.30	7.10	8.56	8.56	8.56	-	11.12	-	13.49	17.12	4
125	5	139.80	141.30	8.10	9.53	9.53	9.53	-	12.70	-	15.88	19.05	5
150	6	165.20	168.30	9.30	10.97	10.97	10.97	-	14.27	-	18.26	21.94	6
200	8	216.30	219.08	10.31	12.70	12.70	12.70	15.09	18.26	20.62	23.10	22.22	8
250	10	267.40	273.05	12.70	12.70	12.70	15.09	18.26	21.44	25.40	28.58	25.40	10
300	12	318.50	323.80	14.27	12.70	12.70	17.48	21.44	25.40	28.58	33.32	25.40	12
350	14	355.60	355.60	15.09	*12.70	12.70	19.05	23.83	27.79	31.75	35.71	-	14
400	16	406.40	406.40	16.66	*12.70	12.70	21.44	26.19	30.96	36.52	40.49	-	16
450	18	457.20	457.20	19.05	*12.70	12.70	23.82	29.36	34.92	39.67	45.24	-	18
500	20	508.00	508.00	20.62	*12.70	12.70	26.19	32.54	38.10	44.45	50.01	-	20
550	22	558.80	558.00	22.22	*12.70	12.70	28.58	34.92	41.28	47.62	53.98	-	22
600	24	609.60	609.60	24.61	*12.70	12.70	30.96	38.89	46.02	52.37	59.54	-	24
650	26	660.40	660.40	-	*12.70	12.70	-	-	-	-	-	-	26
700	28	711.20	711.20	-	*12.70	12.70	-	-	-	-	-	-	28
750	30	762.00	762.00	-	*12.70	12.70	-	-	-	-	-	-	30
800	32	812.80	812.80	-	*12.70	12.70	-	-	-	-	-	-	32
850	34	863.60	863.60	-	*12.70	12.70	-	-	-	-	-	-	34
900	36	914.40	914.40	-	*12.70	12.70	-	-	-	-	-	-	36
950	38	965.20	965.20	-	*12.70	12.70	-	-	-	-	-	-	38
1000	40	1016.00	1016.00	-	*12.70	12.70	-	-	-	-	-	-	40
1050	42	1066.80	1066.80	-	*12.70	12.70	-	-	-	-	-	-	42
1100	44	1117.60	1117.60	-	*12.70	12.70	-	-	-	-	-	-	44
1150	46	1168.40	1168.40	-	*12.70	12.70	-	-	-	-	-	-	46
1200	48	1219.20	1219.20	-	*12.70	12.70	-	-	-	-	-	-	48