

Nominal Pipe Size		Outside Diameter		Nominal Wall Thickness										Nominal Pipe Size Inch
A	B	KS/JIS	ANSI	SPP SGP	Sch 5s	Sch 10s	Sch 10	Sch 20s	Sch 20	Sch 30	Sch 40s	STD	Sch 40	
6	⅝	10.50	10.29	-	-	1.24	-	1.5	-	-	1.73	1.73	1.73	⅝
8	¾	13.80	13.72	-	-	1.65	-	2.0	-	-	2.24	2.24	2.24	¾
10	⅞	17.30	17.14	-	-	1.65	-	2.0	-	-	2.31	2.31	2.31	⅞
15	½	21.70	21.34	2.8	1.65	2.11	-	2.5	-	-	2.77	2.77	2.77	½
20	¾	27.20	26.67	2.8	1.65	2.11	-	2.5	-	-	2.87	2.87	2.87	¾
25	1	34.00	33.40	3.2	1.65	2.77	-	3.0	-	-	3.38	3.38	3.38	1
32	1¼	42.70	42.16	3.5	1.65	2.77	-	3.0	-	-	3.56	3.56	3.56	1¼
40	1½	48.60	48.26	3.5	1.65	2.77	-	3.0	-	-	3.68	3.68	3.68	1½
50	2	60.50	60.32	3.8	1.65	2.77	-	3.5	3.20	-	3.91	3.91	3.91	2
65	2½	76.30	73.02	4.2	2.11	3.05	-	3.5	4.50	-	5.16	5.16	5.16	2½
80	3	98.10	88.90	4.2	2.11	3.05	-	4.0	4.50	-	5.49	5.49	5.49	3
90	3½	101.60	101.60	4.2	2.11	3.05	-	4.0	4.50	-	5.74	5.74	5.74	3½
100	4	114.30	114.30	4.5	2.11	3.05	-	4.0	4.90	-	6.02	6.02	6.02	4
125	5	139.80	141.30	4.5	2.77	3.40	-	5.0	5.10	-	6.55	6.55	6.55	5
150	6	165.20	168.30	5.0	2.77	3.40	-	5.0	5.50	-	7.11	7.11	7.11	6
200	8	216.30	219.08	5.8	2.77	3.76	-	6.5	6.35	7.04	8.18	8.18	8.18	8
250	10	267.40	273.05	6.6	3.40	4.19	-	6.5	6.35	7.80	9.27	9.27	9.27	10
300	12	318.50	323.80	6.9	3.96	4.57	-	6.5	6.35	8.38	9.52	9.52	10.31	12
350	14	355.60	355.60	7.9	3.96	4.78	6.35	8.0	7.92	9.52	*9.52	9.52	11.13	14
400	16	406.40	406.40	7.9	4.19	4.78	6.35	8.0	7.92	9.52	*9.52	9.52	12.70	16
450	18	457.20	457.20	7.9	4.19	4.78	6.35	8.0	7.92	11.12	*9.52	9.52	14.27	18
500	20	508.00	508.00	7.9	4.78	5.54	6.35	9.5	9.52	12.70	*9.52	9.52	15.09	20
550	22	558.80	558.00	-	4.78	5.54	6.35	-	9.52	12.70	*9.52	9.52	15.87	22
600	24	609.60	609.60	-	5.54	6.35	6.35	-	9.52	14.27	*9.52	9.52	17.48	24
650	26	660.40	660.40	-	-	*7.92	7.92	-	12.70	-	*9.52	9.52	-	26
700	28	711.20	711.20	-	-	*7.92	7.92	-	12.70	15.88	*9.52	9.52	-	28
750	30	762.00	762.00	-	6.35	*7.92	7.92	-	12.70	15.88	*9.52	9.52	-	30
800	32	812.80	812.80	-	-	*7.92	7.92	-	12.70	15.88	*9.52	9.52	17.48	32
850	34	863.60	863.60	-	-	*7.92	7.92	-	12.70	15.88	*9.52	9.52	17.48	34
900	36	914.40	914.40	-	-	*7.92	7.92	-	12.70	15.88	*9.52	9.52	19.05	36
950	38	965.20	965.20	-	-	*7.92	-	-	-	-	*9.52	9.52	-	38
1000	40	1016.00	1016.00	-	-	*7.92	-	-	-	-	*9.52	9.52	-	40
1050	42	1066.80	1066.80	-	-	*7.92	-	-	-	-	*9.52	9.52	-	42
1100	44	1117.60	1117.60	-	-	*7.92	-	-	-	-	*9.52	9.52	-	44
1150	46	1168.40	1168.40	-	-	*7.92	-	-	-	-	*9.52	9.52	-	46
1200	48	1219.20	1219.20	-	-	*7.92	-	-	-	-	*9.52	9.52	-	48